



中国认可
国际互认
检测
TESTING
CNASL0354

TEST REPORT



Zhejiang Academy of Science and Technology for Inspection and Quarantine

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Report date: 2020-11-05

The information are provided by client(applicant):				
Sample Information	Sample Name:	filtering half mask		
	Size:	[REDACTED]		
Customer Information	Applicant:	[REDACTED]		
	Address:	[REDACTED]		
	Manufacturer:	[REDACTED]		
	Manufacturer address:	[REDACTED]		
The information are confirmed by testing organization:				
Test Information	Date of sample received:	2020-10-29	Testing period:	2020-10-29 to 2020-11-05
	Quantity:	110 Pieces		
	Sample description:	White mask		
	Basis of judgment:	EN 149:2001+A1:2009 FFP3 NR Respiratory protective devices—Filtering half masks to protect against particles —Requirements, testing, marking		
Test Conclusion	The items tested meet the requirements of EN 149:2001+A1:2009 FFP3 NR			
Test Result	Please refer to next pages.			
Remark	/			

Edit:

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Test Results:

Clause 7.5 Material

(EN 149:2001+A1:2009 Clause 8.2 & 8.3.1 & 8.3.2)

Requirement	Results	Rating
Materials used shall be suitable to withstand handling and wear over the period for which the particle filtering half mask is designed to be used. After undergoing the conditioning described in 8.3.1 none of the particle filtering half masks shall have suffered mechanical failure of the facepiece or straps. When conditioned in accordance with 8.3.1 and 8.3.2 the particle filtering half mask shall not collapse. Any material from the filter media released by the air flow through the filter shall not constitute a hazard or nuisance for the wearer.	Comply	Pass

Clause 7.6 Cleaning and disinfecting

(EN 149:2001+A1:2009 Clause 8.4 & 8.5 & 8.11)

Requirement	Results	Rating
If the particle filtering half mask is designed to be re-usable, the materials used shall withstand the cleaning and disinfecting agents and procedures to be specified by the manufacturer. With reference to 7.9.2, after cleaning and disinfecting the re-usable particle filtering half mask shall satisfy the penetration requirement of the relevant class.	Not applicable (Not designed to be re-usable)	N/A

Clause 7.7 Practical performance

(EN 149:2001+A1:2009 Clause 8.4)

Requirement	Results	Rating
The particle filtering half mask shall undergo practical performance tests under realistic conditions. These general tests serve the purpose of checking the equipment for imperfections that cannot be determined by the tests described elsewhere in this standard.	No imperfections	Pass

Clause 7.8 Finish of parts

(EN 149:2001+A1:2009 Clause 8.2)

Requirement	Results	Rating
Parts of the device likely to come into contact with the wearer shall have no sharp edges or burrs.	No sharp edges or burrs	Pass

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Clause 7.9.1 Total inward leakage

(EN 149:2001+A1:2009 Clause 8.5)

Requirement	Results	Rating
For particle filtering half masks fitted in accordance with the manufacturer's information, at least 46 out of the 50 individual exercise results (i.e. 10 subjects x 5 exercises) for total inward leakage shall be not greater than: 25% for FFP1, 11% for FFP2, 5% for FFP3 and, in addition, at least 8 out of the 10 individual wearer arithmetic means for the total inward leakage shall be not greater than: 22% for FFP1, 8% for FFP2, 2% for FFP3	50 out of the 50 individual exercise $\leq 5\%$ 8 out of the 10 individual wearer arithmetic means $\leq 2\%$	Pass

Table 7.9.1-A Inward leakage test data

Subject	Sample No.	Condition	Walk (%)	Head side/side (%)	Head up/down (%)	Talk (%)	Walk (%)	Mean (%)
CQQ	1	As received	1.580	1.421	1.587	2.934	1.644	1.833
WLJ	2		1.651	1.731	1.592	2.832	1.955	1.952
WG	3		1.678	1.749	1.722	2.674	2.022	1.969
ZJH	4		1.722	1.735	1.830	2.797	1.749	1.967
TLB	5		1.612	1.648	1.592	2.536	1.705	1.819
ZMY	6	Temperature conditioned	1.787	1.821	1.806	2.831	1.715	1.992
LJF	7		1.832	1.941	1.760	3.075	1.880	2.098
HML	8		1.734	1.710	1.880	2.891	1.780	1.999
RK	9		1.798	1.826	1.790	2.997	1.839	2.050
ZD	10		1.635	1.571	1.732	2.649	1.802	1.878

Table 7.9.1-B Facial dimensions

Subject	Face Length (mm)	Face Width (mm)	Face Depth (mm)	Mouth Width (mm)
CQQ	136	167	125	65
WLJ	132	159	110	60
WG	120	152	109	57
ZJH	122	150	104	50
TLB	125	152	111	57
ZMY	137	150	120	60
LJF	125	135	90	55
HML	124	130	115	55
RK	112	161	146	50
ZD	116	160	115	55



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Clause 7.9.2 Penetration of filter material

(EN 149:2001+A1:2009 Clause 8.11 & EN 13274-7:2019)

Requirement				Results	Rating
The penetration of the filter of the particle filtering half mask shall meet the requirements of the following table.				Detail refer to Table 7.9.2	Pass
Classification	Sodium chloride test 95 L/min	Paraffin oil test 95 L/min			
FFP1	≤20%	≤20%			
FFP2	≤6%	≤6%			
FFP3	≤1%	≤1%			

Table 7.9.2 Penetration of filter material

Aerosol	Condition	Sample No.	Penetration (%)
Sodium chloride test	As received	11	0.004
		12	0.009
		13	0.017
	Simulated wearing treatment	14	0.020
		15	0.019
		16	0.023
	Mechanical strength+ Temperature conditioned	17	0.322
		18	0.481
		19	0.356
Paraffin oil test	As received	20	0.008
		21	0.012
		22	0.022
	Simulated wearing treatment	23	0.006
		24	0.010
		25	0.018
	Mechanical strength+ Temperature conditioned	26	0.523
		27	0.503
		28	0.542
Flow conditioning: single filter: 95.0 L/min			

Clause 7.10 Compatibility with skin

(EN 149:2001+A1:2009 Clause 8.4 & 8.5)

Requirement	Results	Rating
Materials that may come into contact with the wearer's skin shall not be known to be likely to cause irritation or any other adverse effect to health.	No irritation or any other adverse effect to health	Pass



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Clause 7.11 Flammability

(EN 149:2001+A1:2009 Clause 8.6)

Requirement	Results	Rating
When tested, the particle filtering half mask shall not burn or not to continue to burn for more than 5s after removal from the flame.	Detail refer to Table 7.11	Pass

Table 7.11 Flammability

Condition	Sample No.	Result
As received	29	Not burn
	30	Not burn
Temperature conditioned	31	Not burn
	32	Not burn

Clause 7.12 Carbon dioxide content of the inhalation air

(EN 149:2001+A1:2009 Clause 8.7)

Requirement	Results	Rating
The carbon dioxide content of the inhalation air (dead space) shall not exceed an average of 1.0 % (by volume).	Detail refer to Table 7.12	Pass

Table 7.12 Carbon dioxide content of the inhalation air

Condition	Sample No.	Result (%)	
As received	33	0.57	Mean value: 0.57
	34	0.60	
	35	0.55	

Clause 7.13 Head harness

(EN 149:2001+A1:2009 Clause 8.4 & 8.5)

Requirement	Results	Rating
The head harness shall be designed so that the particle filtering half mask can be donned and removed easily. The head harness shall be adjustable or self-adjusting and shall be sufficiently robust to hold the particle filtering half mask firmly in position and be capable of maintaining total inward leakage requirements for the device.	Comply	Pass

Clause 7.14 Field of vision

(EN 149:2001+A1:2009 Clause 8.4)

Requirement	Results	Rating
The field of vision is acceptable if determined so in practical performance tests.	Comply	Pass

Clause 7.15 Exhalation valve

(EN 149:2001+A1:2009 Clause 8.2 & 8.9.1 & 8.3.4 & 8.8)

Requirement	Results	Rating
<p>A particle filtering half mask may have one or more exhalation valve(s), which shall function correctly in all orientations.</p> <p>If an exhalation valve is provided it shall be protected against or be resistant to dirt and mechanical damage and may be shrouded or may include any other device that may be necessary for the particle filtering half mask to comply with 7.9.</p> <p>Exhalation valve(s), if fitted, shall continue to operate correctly after a continuous exhalation flow of 300 L/min over a period of 30 s.</p> <p>When the exhalation valve housing is attached to the faceblank, it shall withstand axially a tensile force of 10 N applied for 10 s.</p>	Not applicable (No exhalation valve)	N/A

Clause 7.16 Breathing resistance

(EN 149:2001+A1:2009 Clause 8.9)

Requirement				Results	Rating				
The penetration of the filter of the particle filtering half mask shall meet the requirements of the following table.				Detail refer to Table 7.16	Pass				
						Classification	Maximum permitted resistance (mbar)		
							Inhalation		Exhalation
							30L/min	95L/min	160L/min
						FFP1	0.6	2.1	3.0
						FFP2	0.7	2.4	3.0
						FFP3	1.0	3.0	3.0

Table 7.16 Breathing resistance (mbar)

Test item	Condition	Sample No.	A	B	C	D	E
Inhalation (30 L/min)	As received	36	0.57	0.57	0.57	0.57	0.57
		37	0.52	0.52	0.52	0.52	0.52
		38	0.57	0.57	0.57	0.57	0.57
	Simulated wearing treatment	39	0.52	0.52	0.52	0.52	0.52
		40	0.55	0.55	0.55	0.55	0.55
		41	0.54	0.54	0.54	0.54	0.54
	Temperature conditioned	42	0.47	0.47	0.47	0.47	0.47
		43	0.50	0.50	0.50	0.50	0.49
		44	0.52	0.52	0.52	0.52	0.52

Test item	Condition	Sample No.	A	B	C	D	E
Inhalation (95 L/min)	As received	36	2.21	2.21	2.21	2.21	2.22
		37	2.00	2.00	1.99	1.99	2.00
		38	2.14	2.15	2.16	2.14	2.16
	Simulated wearing treatment	39	1.98	1.98	1.97	1.98	1.98
		40	2.10	2.09	2.09	2.10	2.09
		41	2.04	2.03	2.05	2.04	2.05
	Temperature conditioned	42	1.75	1.75	1.75	1.74	1.75
		43	1.83	1.83	1.83	1.85	1.84
		44	1.97	1.97	1.98	1.97	1.98
Exhalation (160 L/min)	As received	36	2.97	2.98	2.98	2.99	2.97
		37	2.85	2.86	2.86	2.85	2.85
		38	2.95	2.96	2.94	2.95	2.96
	Simulated wearing treatment	39	2.83	2.82	2.83	2.82	2.81
		40	2.96	2.96	2.95	2.96	2.94
		41	2.95	2.94	2.93	2.93	2.94
	Temperature conditioned	42	2.55	2.56	2.54	2.55	2.54
		43	2.63	2.62	2.62	2.64	2.63
		44	2.81	2.81	2.80	2.81	2.82

A: facing directly ahead; B: facing vertically upwards; C: facing vertically downwards; D: lying on the left side; E: lying on the right side

Clause 7.17 Clogging

(EN 149:2001+A1:2009 Clause 8.9 & 8.10)

Requirement	Results	Rating
7.17.2 Breathing resistance: 7.17.2.1 Valved particle filtering half masks After clogging the inhalation resistances shall not exceed FFP1:4mbar, FFP2:5mbar, FFP3:7mbar at 95 L/min continuous flow; The exhalation resistance shall not exceed 3mbar at 160 L/min continuous flow. 7.17.2.2 Valveless particle filtering half masks After clogging the inhalation and exhalation resistances shall not exceed FFP1:3mbar, FFP2:4mbar, FFP3:5mbar at 95 L/min continuous flow. 7.17.3 Penetration of filter material: All types (valved and valveless) of particle filtering half masks claimed to meet the clogging requirement shall also meet the requirements given in 7.9.2, for the Penetration test according to EN 13274-7, after the clogging treatment.	Not applicable (Single shift use only)	N/A

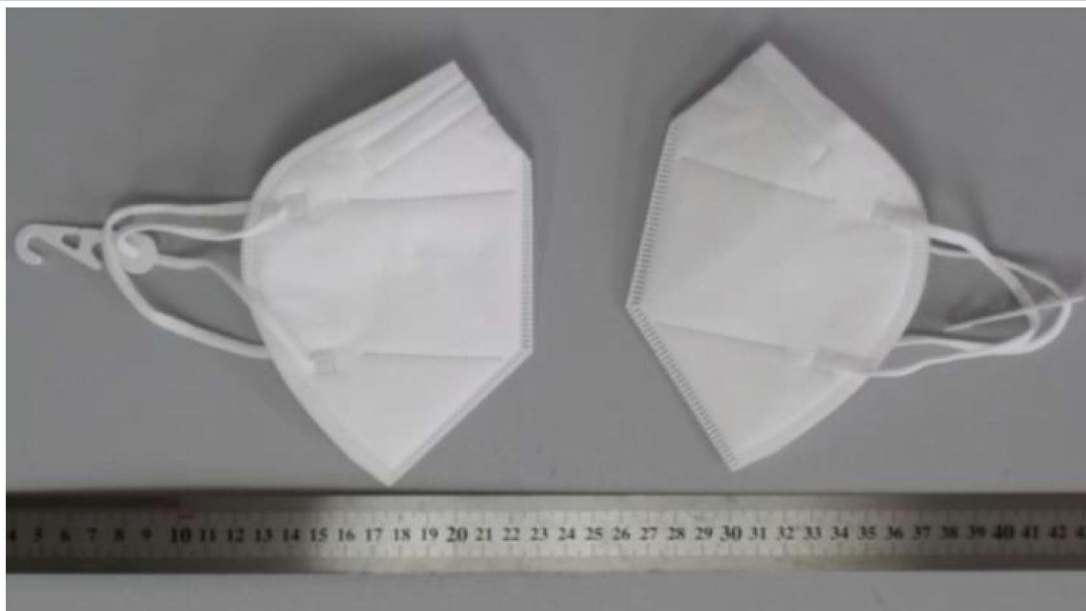
Clause 7.18 Demountable parts

(EN 149:2001+A1:2009 Clause 8.2)

Requirement	Results	Rating
All demountable parts (if fitted) shall be readily connected and secured, where possible by hand.	Comply	Pass

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Sample photo



*** End of Report***

STATEMENT

1. Our organization guarantees impartiality, independence and honesty of inspection, and is responsible for the content of report, except for the information provided by the client. The client shall not use the test results for improper publicity without authorization.
2. Our organization shall not be responsible for the authenticity of the information provided by the client, nor shall bear the risks arising in the process of sample delivery. Test result is only responsible for the sample.
3. This report is invalid without the dedicated seal for inspection and testing report and the paging seal.
4. This report is invalid without the signature of the approver (authorized signatory).
5. Test report is invalid if altered.
6. The duplicate report without the "dedicated seal for inspection and testing" of the institution is invalid.
7. Each page of the report is an integral part of the report. Our organization shall not be responsible for any misunderstanding or consequences arising from the improper use of the test report by the user.
8. Without the CMA seal, the report is invalid for social certification.

